

Work Order ID 114286

March-04-14 3:00:20 PM

D 2153

\*114286\*

Page 1

Item ID: D2153

B 114286

Revision ID:

Item Name: Door Prop

Start Date: 04/03/2014 Start Qty: 36.00

\*36\*

Required Date: 04/03/2014 Req'd Qty: 36.00

\*36\*

Reference:

Approvals: Process Plan: HP Date: 14-03-05

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Accept

\*N900040100\*

Setup Start \*NS1\*

Stop \*NS2\*

Cust Item ID:

Customer:

Sequence ID/  
Work Center ID Operation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

Draw Nbr

Revision Nbr

D2153

Rev A1

100

0.00

\*100\*

Purchasing

PURCHASING

Purchasing

Memo

Issue P/O: 23293 Gas Spring P/N: SL13-10 (10lb) Possible  
supplier: Spring Lift Corporation \*\*Note: Do not ship by air\*\* Allow an  
extra 7 to 10 business days for shipping \*\*Material release note is required

0.00

CL 14/03/10 36

110

0.00

\*110\*

Packaging

Receive &amp; Inspect for Damage &amp; Mat'l Certs

Packaging

Memo

Ensure Material Release Note is attached

0.00

36x. 14-3-17. 8P.

120

0.00

\*120\*

QC

QC6- Inspect dimensions to drawing

Quality Control

Memo

Inspect Test Spring is 10lb

0.00

DAS

27

3-89

4/3/1736  
com

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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# Work Order ID 114286

March-04-14 3:00:20 PM

**\*114286\***

Page 2

Item ID: D2153  
Revision ID:  
Item Name: Door Prop  
Start Date: 04/03/2014 Start Qty: 36.00 **\*36\***  
Required Date: 04/03/2014 Req'd Qty: 36.00 **\*36\***  
Reference:

Accept **\*N900040100\*** Setup Start **\*NS1\***  
Stop **\*NS2\***  
Cust Item ID:  
Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_  
QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_  
SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_  
Run Start **\*NR1\***  
Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130 <b>*130*</b> Small Fab Small Fab	Small Fab  Memo 1- Assemble as per Dwg D21532- Remove Spring Lift name and address with Acetone, leave only warning: "DO NOT OPEN HIGH PRESSURE"	0.00  0.00				36x			14/03/18
140 <b>*140*</b> QC Quality Control	QC5- Inspect part completeness to step on W/O  Memo	0.00  0.00				36			
150 <b>*150*</b> Packaging Packaging	Identify as per dwg & Stock Location: <u>5T260</u>  Memo	0.00  0.00				36x			14-03-19

DAS  
36  
9-89

DAS  
28  
9-89

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
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Handling/Pre									
Material									
Operator									
Offset/Setup									
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Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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**Work Order ID 114286**

March-04-14 3:00:20 PM

**\*114286\***

Page 3

Item ID: D2153

Revision ID:

Item Name: Door Prop

Start Date: 04/03/2014 Start Qty: 36.00

Required Date: 04/03/2014 Req'd Qty: 36.00

Reference:

Accept

**\*N900040100\***Setup Start **\*NS1\***Stop **\*NS2\***

Cust Item ID:

Customer:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_

QC: \_\_\_\_\_ Date: \_\_\_\_\_

Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***Stop **\*NR2\***Sequence ID/  
Work Center ID

160

**\*160\***

QC

Quality Control

Operation  
Description

QC21- Final Inspection - Work Order Release

Memo

Set Up/  
Run Hours

0.00

0.00

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

14-03-20  
MLJ 140379

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
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### FAULT CATEGORY

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# Picklist Print

March-04-14 3:00:20 PM

Page 1

Work Order ID: 114286

**\*114286\***

Parent Item: D2153

**\*D2153\***

Parent Item Name: Door Prop

Start Date: 04/03/2014

Required Date: 04/03/2014

Start Qty: 36.00

Required Qty: 36.00

Comments: IPP: E 02.07.08 Re-format KJ/RF

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2153P		Purchased	No			130	Each	0.0000	1	36			
<b>*D2153P*</b>									<b>**</b>				
Door Prop													
D3015-3		Manufactured	No			130	Each	163.0000	2	72			
<b>*D3015-3*</b>									<b>**</b>				
Locknut													
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					FG	18							
					95758	8							
					96151	10							
					ST023	145							
					110118	45							
					111465	100							
NAS1149D0563J		Purchased	No			130	Each	5,237.000	2	72			
<b>*NAS1149D0563.J*</b>									<b>**</b>				
Washer													
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					GA	273							
					m125807	273							
					ST510a	4964							
					m126319	2964							
					m128257	2000							
SL69-BS		Purchased	No			100	Each	21.0000	2	72			
<b>*SI 69-RS*</b>									<b>**</b>				
Ball Stud													
					<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>						
					GA	21							
					M126094	21							

36x 80 14-3-17

14/03/18 DAS 36 9-89

45  
27

DAS 36 9-89

14/03/18

72

DAS 36 9-89

14/03/18

M128518 (53)

19

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

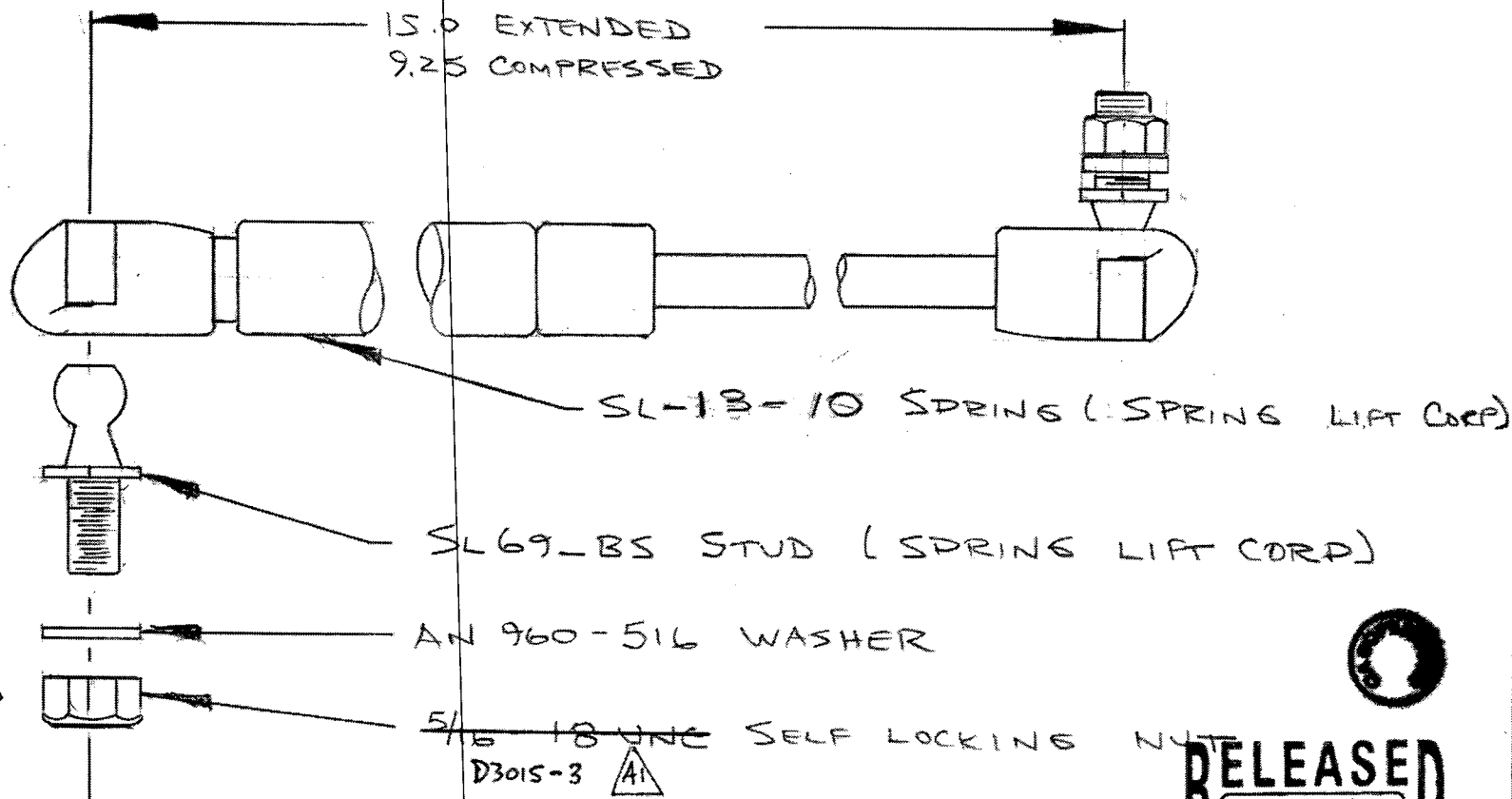
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width:100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
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114286 M  
1403-05

**RELEASED**  
96/07/16

AI	A	REVISION	THIS DRAWING IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT THE PERMISSION OF DART AERO.		RIVET CODE SHALL BE PER NAS 523		PART NO.		ITEM	DESCRIPTION	MATERIAL	SPEC./VENDOR
CP	CP	DRAWN			BASIC CODE		CONTRACT NO.				DART DART AERO ACCESSORIES INC. VANCOUVER CANADA	
		APPROVED			D-DRAWING D-DRAWING OF SHEETS C-COUNTERSINK		DATE					
		DESCRIPTION OF CHANGE	REQUIREMENTS - UNLESS OTHERWISE SPECIFIED		LENGTH DASH NO W-SPOTWELD		BASIC CODES				TITLE	
			GENERAL		LIMITS		BASIC CODES				GAS SPRING ASSEMBLY	
			1. DIMENSIONS ARE IN INCHES 2. SURFACE ROUGHNESS 125 3. REMOVE SHARP EDGES .015 MAX 4. THREADS PER INCH - 5 - 1742 5. HOLES PER AND 10267		1. TOLERANCES - .001 & .030 2. ANGLES 100° & .010 3. PARALLELISM .0025 4. ECCENTRICITY .005 MAX 5. SYMMETRY ABOUT ALL HVC CENTRE LINES .005		BASIC CODES				CODE	
											DZ153	
											REV A	
											SENT 111	
											SHT 1 OF 1	

REPORT ALL DISCREPANCIES - DO NOT SCALE

DZ153

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
--	--	---	--



TELEPHONE: 616-897-2290

**MotorGuide®**  
**NEVER STOP.**

CUST: 68580

MST: 59678-C

COLLECT

15179324

TEL: DART AERO LTD.  
TEL: 03/12/14

PRO NO: 778104561  
SHIP VIA: FEDEX GROUND  
BOL: 0022697000401111

FREIGHT: \_\_\_\_\_

ATTWOOD / MOTORGUIDE

1016 NORTH MONROE

LOXELL

MI 49331-0260

INCOTERMS: EXW SHIPPER DOC

DART AERO LTD.

1270 ABERDEEN STREET

NEWBURY

ON

K6A 1K7

PO#: PO23293

DATE: 03/11/14

SPUR: 12

LABEL NC

---ROUTING GUIDE INFO---

---SHIPPED---							ORD	
QTY	LOCATN	UM	PART# / UPC	DESCRIPTION / SKU	LN	QTY	LN	QTY
36	W03911	EA	SL13-10-1	GS SPRNG 15" EXTC 10# BL	1	36		
200	W03131	EA	SL69-B5-1 715584003654	10MM BALL STUD W/THRD	2	200		

SP 14-3-17



## Commercial Invoice

ECI

Ship Date: 3/12/2014

International Tracking# : 357742670026618



ACI-357742670026618

## Purpose:

Nbr Pkgs: 2 BOX

## Shipper

## Consignee

CO NAME: ATTWOOD CORPORATION

CO NAME: DART AERO LTD.

CONTACT: jeff jones

CONTACT:

ADDR1: 1016 N. MONROE

ADDR1: 1270 ABERDEEN STREET

ADDR2:

ADDR2:

CITY: LOWELL

CITY: HAWKESBURY

ST/PR: MI CTRY: US

ST/PR: ON CTRY: CA

PSTL: 49331 PH#: 616 897-9241

PSTL: K6A1K7 PH#: 6136325200

IRS/EIN:

IRS/EIN:

Food Shipment:N

PN/EN:

Broker FedEx Ground's Broker

Importer

CO NAME:

CO NAME:

CONTACT:

CONTACT:

ADDR1:

ADDR1:

ADDR2:

ADDR2:

CITY:

CITY:

ST/PR: CTRY:

ST/PR: CTRY:

PSTL: PH#:

PSTL: PH#:

IRS/EIN:

IRS/EIN:

MARKS/NBRS:

HS CODE: 8302496055

CTRY MFG: US

WEIGHT: 0.0 UNIT QTY: 100 EA UNIT VALUE: 0.880000

COMMODITY VALUE: 88.00 USD LICENSE:

EX DATE:

DESCRIPTION: BRACKET 10MM BALL STUD WTHRD

MARKS/NBRS:

HS CODE: 8302496055

CTRY MFG: US

WEIGHT: 0.0 UNIT QTY: 100 EA UNIT VALUE: 0.880000

COMMODITY VALUE: 88.00 USD LICENSE:

EX DATE:

DESCRIPTION: BRACKET 10MM BALL STUD WTHRD

## Tracking Numbers

357742670026618

357742670026625

Carrier Code: FDEG

INTERNATIONAL  
SHIPMENT NUMBER

180050421

FedEx Ground OP-089 8/13

Date : 3/12/2014

Page Number : 1



ACI-357742670026625

## Commercial Invoice

Ship Date: 3/12/2014

International Tracking# : 357742670026625



ACI-357742670026625

## Purpose:

## Shipper

CO NAME: ATTWOOD CORPORATION

CONTACT: jeff jones

ADDR1: 1016 N. MONROE

ADDR2:

CITY: LOWELL

ST/PR: MI

PSTL: 49331

IRS/EIN:

Food Shipment:N

Broker FedEx Ground's Broker

CO NAME:

CONTACT:

ADDR1:

ADDR2:

CITY:

ST/PR:

PSTL:

IRS/EIN:

CNTRY: US

PH#: 616 897-9241

PN/EN:

CNTRY:

PH#:

Nbr Pkgs: 2 BOX

## Consignee

CO NAME: DART AERO LTD.

CONTACT:

ADDR1: 1270 ABERDEEN STREET

ADDR2:

CITY: HAWKESBURY

ST/PR: ON

PSTL: K6A1K7

IRS/EIN:

CNTRY: CA

PH#: 6136325200

## Importer

CO NAME:

CONTACT:

ADDR1:

ADDR2:

CITY:

ST/PR:

PSTL:

IRS/EIN:

CNTRY:

PH#:

MARKS/NBRS:

WEIGHT: 0.0

COMMODITY VALUE:

EX DATE:

DESCRIPTION:

HS CODE: 8302496035

UNIT QTY:

149.04

USD

EA

UNIT VALUE:

CTRY MFG:

4.140000

US

LICENSE:

GAS SPRING 15 EXTC 10 BL SCKT

## Tracking Numbers

357742670026618

357742670026625



ACI-357742670026625

TOTAL SHIPMENT WEIGHT:	18 LBS	TOTAL COMMODITY VALUE:	325.04
FREIGHT AMOUNT:			0.00
INSURANCE AMOUNT:			0.00
OTHER AMOUNT:			0.00
TOTAL INVOICE:			325.04
TERMS OF SALE:			DDU

These commodities, technology, or software were exported from the United States in accordance with the Export Administration regulations. Diversion contrary to United States is prohibited.

NAME

TITLE

COMPANY

STATUS : EXPORTER : \_\_\_\_\_ PRODUCER : \_\_\_\_\_ OF THE CERTIFIED GOODS (Check One)

TELEPHONE : \_\_\_\_\_ FAX : \_\_\_\_\_

COUNTRY OF ORIGIN :

UNITED STATES \_\_\_\_\_ MEXICO \_\_\_\_\_ , MEXICO AND UNITED STATES \_\_\_\_\_ (Check One)

(For purposes of determining the applicable preferential rate of duty as set out in Annex 302.2, in accordance with the marking rules or in each Party's schedule of tariff elimination.)

SIGNATURE : \_\_\_\_\_ DATE : \_\_\_\_\_

COMMENTS:

I declare all information in this invoice to be true and correct.

jeff jones

ATTWOOD CORPORATION

3/12/2014

Date : 3/12/2014

Page Number : 3

## Commercial Invoice

ECI

Ship Date: 3/12/2014

International Tracking# : 357742670026618



ACI-357742670026618

## Purpose:

## Shipper

CO NAME: ATTWOOD CORPORATION  
CONTACT: jeff jones  
ADDR1: 1016 N. MONROE  
ADDR2:  
CITY: LOWELL  
ST/PR: MI CENTRY: US  
PSTL: 49331 PH#: 616 897-9241  
IRS/EIN:  
Food Shipment:N PN/EN:

Broker FedEx Ground's Broker

## CO NAME:

## CONTACT:

## ADDR1:

## ADDR2:

## CITY:

ST/PR: CENTRY:

PSTL: PH#:

## IRS/EIN:

Nbr Pkgs: 2 BOX

## Consignee

CO NAME: DART AERO LTD.  
CONTACT:  
ADDR1: 1270 ABERDEEN STREET  
ADDR2:  
CITY: HAWKESBURY  
ST/PR: ON CENTRY: CA  
PSTL: K6A1K7 PH#: 6136325200  
IRS/EIN:

## Importer

## CO NAME:

## CONTACT:

## ADDR1:

## ADDR2:

## CITY:

ST/PR: CENTRY:

PSTL: PH#:

## IRS/EIN:

MARKS/NBRS: HS CODE: 8302496055 CTRY MFG: US  
WEIGHT: 0.0 UNIT QTY: 100 EA UNIT VALUE: 0.880000  
COMMODITY VALUE: 88.00 USD LICENSE:  
EX DATE:  
DESCRIPTION: BRACKET 10MM BALL STUD WTHRD

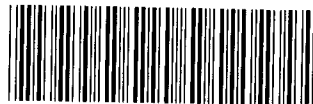
MARKS/NBRS: HS CODE: 8302496055 CTRY MFG: US  
WEIGHT: 0.0 UNIT QTY: 100 EA UNIT VALUE: 0.880000  
COMMODITY VALUE: 88.00 USD LICENSE:  
EX DATE:  
DESCRIPTION: BRACKET 10MM BALL STUD WTHRD

## Tracking Numbers

357742670026618

357742670026625

Carrier Code: FDEG

INTERNATIONAL  
SHIPMENT NUMBER

180050421

FedEx Ground OP-089 8/13

Date : 3/12/2014

Page Number :

1





ACI-357742670026625

## Commercial Invoice

Ship Date: 3/12/2014

International Tracking# : 357742670026625



ACI-357742670026625

Purpose:  
Shipper  
CO NAME: ATTWOOD CORPORATION  
CONTACT: jeff jones  
ADDR1: 1016 N. MONROE  
ADDR2:  
CITY: LOWELL  
ST/PR: MI CNTRY: US  
PSTL: 49331 PH#: 616 897-9241  
IRS/EIN:  
Food Shipment:N PN/EN:

Broker FedEx Ground's Broker

CO NAME:  
CONTACT:  
ADDR1:  
ADDR2:  
CITY:  
ST/PR: CNTRY:  
PSTL: PH#:  
IRS/EIN:

Nbr Pkgs: 2 BOX  
Consignee  
CO NAME: DART AERO LTD.  
CONTACT:  
ADDR1: 1270 ABERDEEN STREET  
ADDR2:  
CITY: HAWKESBURY  
ST/PR: ON CNTRY: CA  
PSTL: K6A1K7 PH#: 6136325200  
IRS/EIN:

Importer

CO NAME:  
CONTACT:  
ADDR1:  
ADDR2:  
CITY:  
ST/PR: CNTRY:  
PSTL: PH#:  
IRS/EIN:

MARKS/NBRS: HS CODE: 8302496035 CTRY MFG: US  
WEIGHT: 0.0 UNIT QTY: 36 EA UNIT VALUE: 4.140000  
COMMODITY VALUE: 149.04 USD LICENSE:  
EX DATE:  
DESCRIPTION: GAS SPRING 15 EXTC 10 BL SCKT

## Tracking Numbers

357742670026618

357742670026625



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO23293**

Purchase Order Date 3/10/2014

PO Print Date 3/10/2014

Page Number 1 of 2

**Order From :**

ATTWOOD  
25349 NETWORK PLACE  
CHICAGO, IL 60673-1253  
US

VU-ATT001

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

FOXPID  
6/4/03/10

**Contact Name**

**Vendor Phone** 616-897-2285

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx PI collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #** 10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

Line Nbr	Reference	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extend Pri
	Line Comments		Promise Date				
	Delivery Comments						
1	D2153P	Door Prop	3/14/2014 Yes 3/14/2014		36.00 Each	\$4.14	\$149.
	AS PER DWG D2153 REV. A B114286 GAS SPRING P/N: SL13-10 (10 LBS)						
						<b>Line Total:</b>	<b>\$149.</b>
2	SL69-BS	Ball Stud	3/14/2014 Yes 3/14/2014		200.00 Each	\$0.88	\$176.
						<b>Line Total:</b>	<b>\$176.</b>

SP14-3-17

Note:

3/10/2014

